

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
BASIC LIGHTS KS MENTHOL SP
BRAND CODE-6260 (STD)

EFFECTIVE DATE: 03/19/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM	FIELD MENTHOL	:	.55	MG/CIGT	.50 - .60
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	4.90	IN. H2O	FRESH MENTHOL	:	.65	MG/CIGT	.60 - .70
DILUTION TARGET	:	20.0 +/-	5.0 %					

TIPPING PAPER : 64MM X 3200H WHT SORNH EC-436 12-211-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB-3924-EL PVA 61-458-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: NATIONAL 72-4950 (32-2014) (MK 10 ONLY) PVA 62-068-A
: NATIONAL 32-1979 PVA 61-216-A
: FULLER XR5206 (PROTOS 100) PVA 61-023-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: FULLER 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: ABBH1 - 12.80% BASIC MENTHOL SP

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER /USE UP: 27.25MM X 6500H 22CU/0.6% (KC 100% WOOD) 10-302-A
REPLACE WITH : 27.00MM X 6500H 22CU/0.6% (KC 100% WOOD) 10-312-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077 (MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHARGE : INITIAL ISSUE - NEW GENERIC BRAND START UP FOR
: MANUFACTURING CENTER.

PREPARED BY : A.M. MILBURN
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APPROVED BY:

ORIGINATOR: JEFFERSON

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